

Date: Thursday, 2/1/2007 2:50:13 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : OUTLET WELDMENT ASSEMBLY
Job Number : 30582	
Estimate Number : 12694	
P.O. Number : <i>N/A</i>	Part Number : D2303
This Issue : 2/1/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2303 REV C
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : _____	Due Date : 3/15/2007 Qty: 4 Um: Each
Checked & Approved By : <i>07.02.01</i>	
Comment : Est Rev:A New Issue 07-02-01 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D22913	Heater Tube 4"
-----	--------	----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Heater Tube 4"
 Batch: *330599*

07.03.13

4

2.0	D2293	Heater Tube 6"
-----	-------	----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Heater Tube 6" *330620*

07.03.13

4

3.0	D2318	Heater Support
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Heater Support
 Batch: *331049*

07.03.13

4

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1
 1-Weld as per Dwg D2303 USING DT 2303

A/R AL ROD Batch: *M100237*

07.03.13

4

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

07.03.15 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: IP Date: 8/03/30
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTLET WELDMENT ASSEMBLY

Job Number: 30582

Part Number: D2303

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 07-03-15 (4)

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting PURCHASING

Issue P/O: 3336

RED Anodize weldment as per Dwg D2303

Ensure Certificate of Conformity is attached

C 207103116 (4)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

P 07/3/2 3 (4)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

120703-27 (4)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

120703-27 (4)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1207103130 (4)

Job Completion



120703-30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2303	REV. C SHEET 1 OF 2
DATE 94.11.02		TITLE OUTLET WELDMENT ASSEMBLY	
C	96.01.26	REMOVED REV FROM PART LIST	

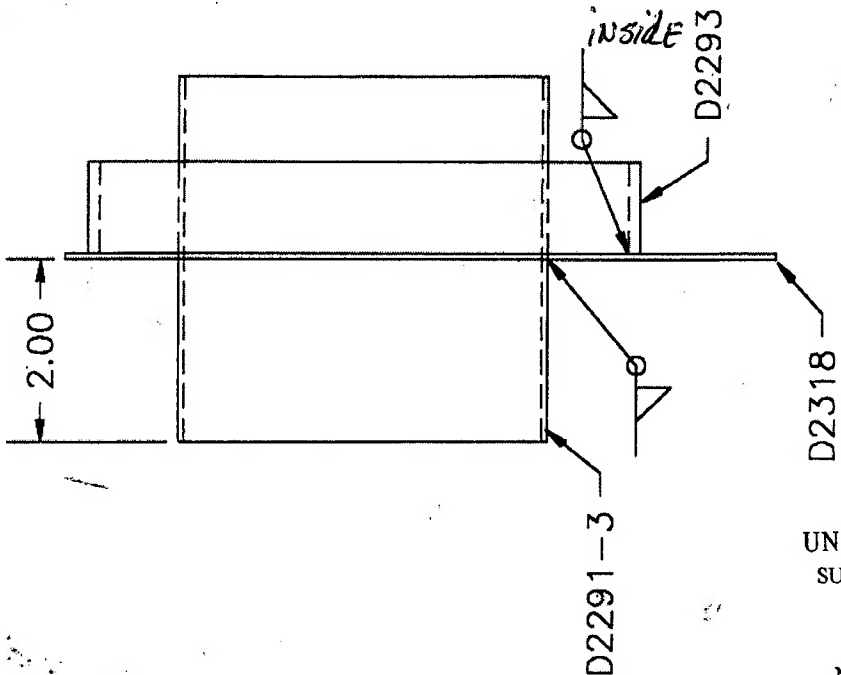
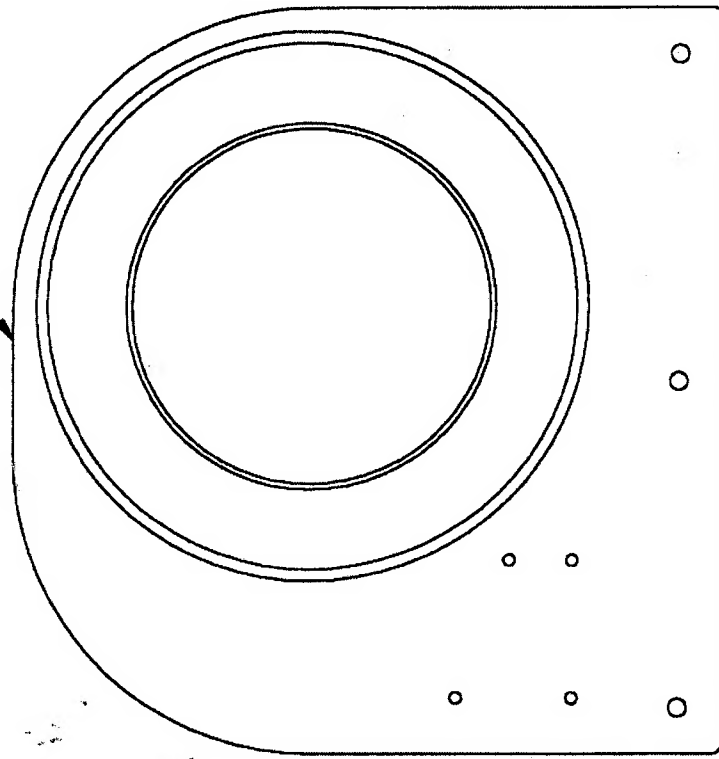
QTY	Part No.	Description
X	D2303	OUTLET WELDMENT ASSEMBLY
1	D2291-3	4" HEATER TUBE
1	D2293	6" HEATER TUBE
1	D2318	HEATER SUPPORT

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30582



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. C
CHECKED	APPROVED	D2303	SHEET 2 OF 2
BW	BW		
DATE	TITLE		
94.11.02	OUTLET WELDMENT ASSEMBLY		
			SCALE

D2318



FINISH: ANODIZE

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WORK ORDER
NO. 30582

11111

ANODISATION et PEINTURE TNM INC.

21 chemin de l'Aviation, QC H9R 4Z2

Telephone: (514) 429-7777 Fax: (514) 429-5108

Certifié ISO 9001-2000 / ISO 9001-2000 certified

Certifié NADCAP / NADCAP certified

**FACTURE
INVOICE****53941**

22-Mar-2007

CLIENT / CUSTOMER:**DART AEROSPACE LTD.**

1270 ABERDEEN STREET

HAWKESBURY, ONTARIO

K6A 1K7

**PURCHASE ORDER/
NO. DE COMMANDE: 00003336****CONDITIONS / TERMS:****NET 30 JOURS / NET 30 DAYS**

1	4	4	D2302	B30581	\$22.50	\$90.00
2	4	4	D2303	B30582	\$22.50	\$90.00
SUB TOTAL:						\$180.00
TPS/GST:						\$10.80
TVQ/PST:						\$0.00
TOTAL AMOUNT DUE:						\$190.80

No de TPS / GST #: 891559734 RT

No de TVQ / QST #: 1019307154 TQ000

**CERTIFICAT DE CONFIRMITE EMIS POUR CHAQUE PROCEDURE
CERTIFICATE OF COMPLIANCE ISSUED FOR EACH PROCESS****En cas de perte ou de dommages dû a la la valeur intrinsèque de certaines responsabilité se limitera à deux fois la valeur du
traitement des pieces perdues ou endommagées.****Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.**